BNI Energy has a rich history of responsible energy production in North Dakota. Our vision is to be a trusted partner recognized as an expert in delivering energy solutions while being environmentally responsible, communityminded and financially strong.

Quick facts:

178 employees in Bismarck and Center, North Dakota

18,000 acres permitted.

Supply agreement through 2037 Minnkota Power Cooperative.

43 million cubic yards of dirt moved annually.

275 acres of land disturbed and reclaimed each year.

Over **10 years** of experience monitoring reclaimed lands.

Mining **two seams of coal**— Kinneman Creek and Hagel A.

Coal seam thickness ranges from 6-10 feet.



AN ALLETE COMPANY





BNI Energy is based in Bismarck, North Dakota, and operates BNI Coal, a lignite mine founded in 1930 near Center, North Dakota. We are a subsidiary of ALLETE Inc., a diversified energy company.

Today, BNI Coal (formerly Baukol-Noonan) supplies about 4.5 million tons of lignite coal annually to Minnkota Power Cooperative's Milton R. Young Station that provides electricity to customers in North Dakota and Minnesota. BNI Coal also is an industry leader in reclamation at its Center Mine where farmers work on reclaimed land alongside mining operations.

At BNI Energy we support Project Tundra, an innovative project to capture up to 4 million metric tons of the CO_2 produced at the Young Station and safely sequester it more than a mile underground.

Our skilled BNI team includes engineers, geologists, equipment operators, mechanics, geographic information system specialists, office support personnel, and more.





Find your opportunity ALLETE.com/Careers